

Q.D. INDUSTRIAL ENAMEL

Quick Drying Enamel

Short Oil Alkyd

Description

A quick drying industrial enamel, commonly used for spray application. The paint dries to a hard wearing, glossy finish that is easy to wash and clean.

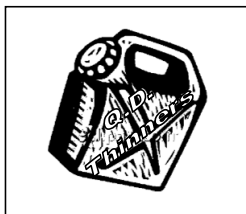
Recommended Uses

As a final coat providing protection to steel, pallisades and security gates.

Technical Data

Mass solids		30 -35% depending on colour
Volume solids		17 - 22% depending on colour
Fineness of grind		< 20 microns
Consistency at 23°C		1 min 30 sec (Ford Cup no. 4)
Drying time:	Surface dry	10 minutes
	Hard dry	2 hours
Adhesion		Very good
Appearance		High gloss finish
Flexibility		Good
Resistance to solvents		Good (Solvents with aromatic content higher than 70% should be avoided)
Specific gravity		0.95 - 1.05kg/l depending on colour
Impact resistance		Pass
Practical spreading rate after thinning (25% thinner added)		10 m ² /l per spray applied coat
Recommended dry film thickness		30 microns (2 properly spray applied coats)

CLEANING



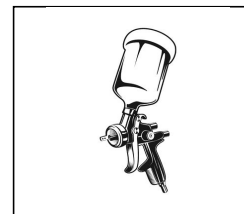
Clean equipment with
Q.D. Thinners

SURFACE PREP



Sand if necessary
Degrease + treat surface
with appropriate cleaner.
Apply correct primers

APPLICATION METHOD



Spray

Figures represent approximate values.